





16

General Regt.

D. W. Henderson & Co. Ltd

N<sup>os</sup> 856.7 & 886.7.

Reference.

856. Baron Vernon

857 " Ramsay

886 " Napier

887 " Orskine

16

886-7

856-7



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Lloyd's Register  
Foundation







# Profile & Decks.

W Henderson & Co. Ltd

Nos 856<sup>m</sup> & 857<sup>m</sup> - 886<sup>m</sup> & 887<sup>m</sup>

3.6.28/11/28.

" 11/9/29 for 886-7.

16.11.28.

856<sup>m</sup> Baron Vernon \*

857<sup>m</sup> Baron Ramsey

886<sup>m</sup> Baron Napier

887<sup>m</sup> Baron Criskine

840

12  
51

51

56

12

6.12



~~Profile & Deck~~

~~Henderson 856/7.~~

Gray

003572-003580-0003



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DAVID & WILLIAM HENDERSON & CO.

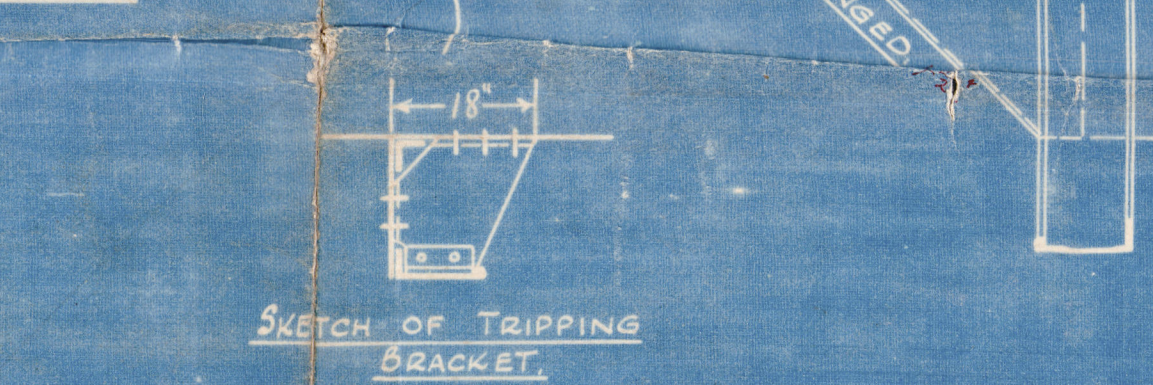
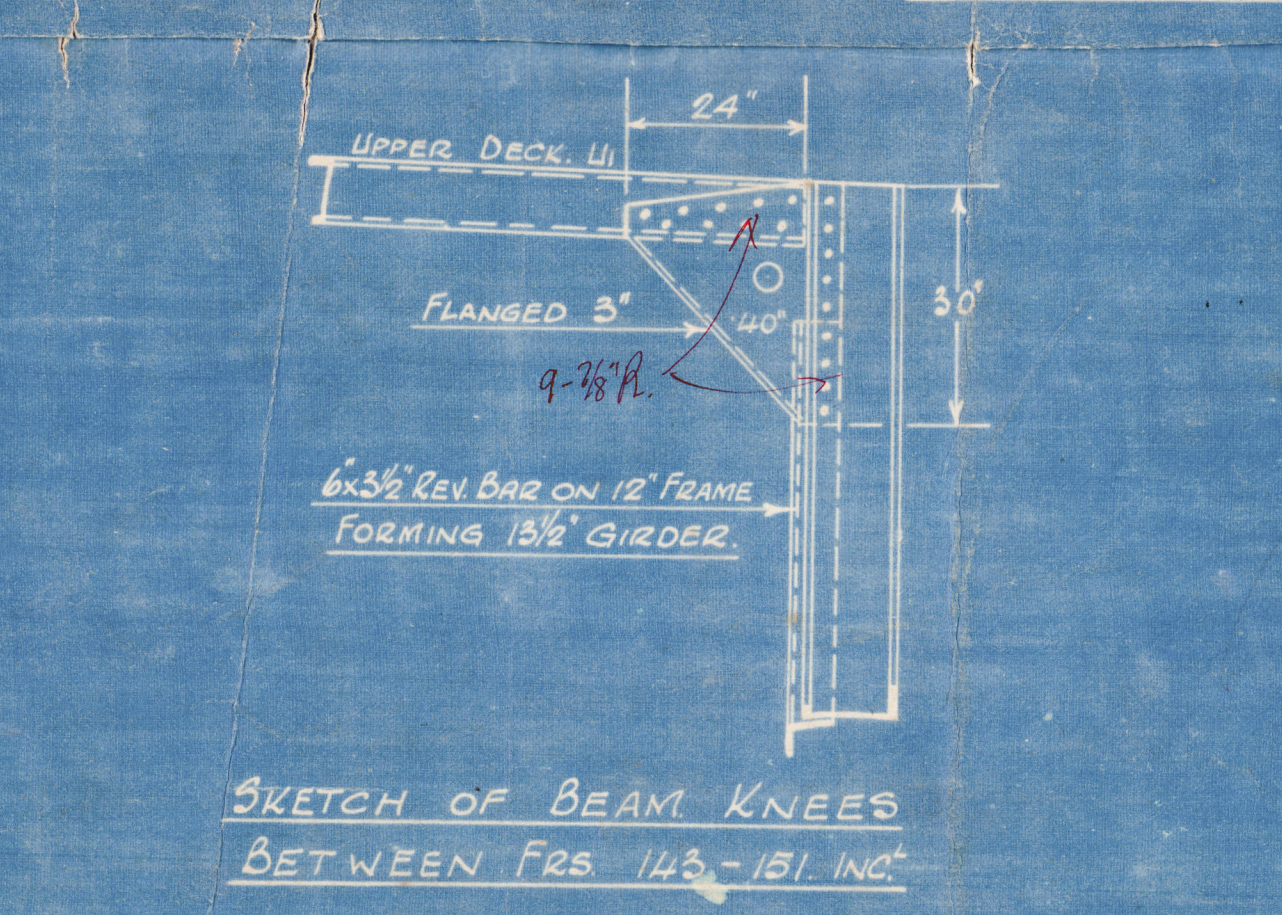
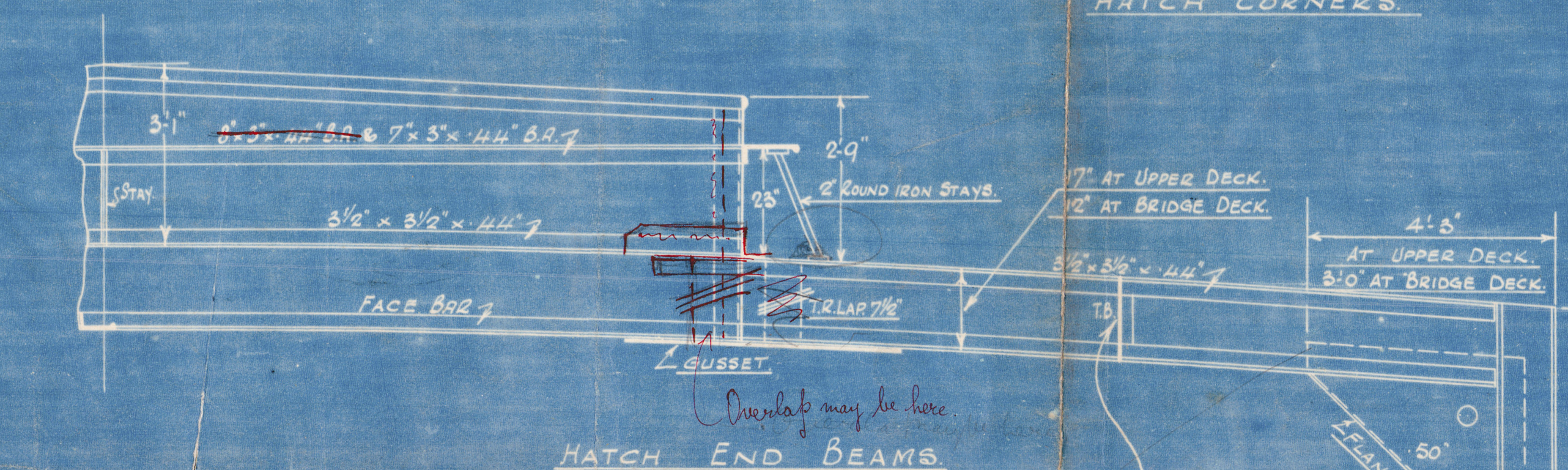
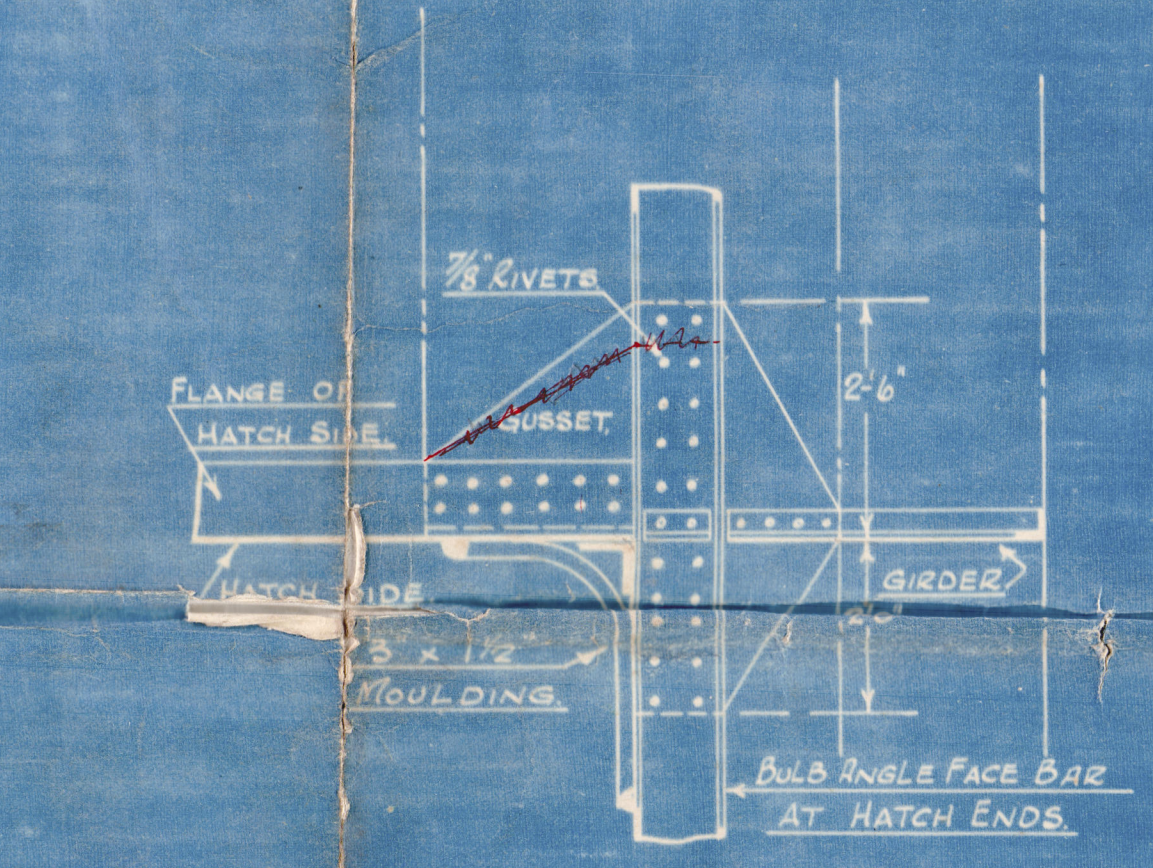
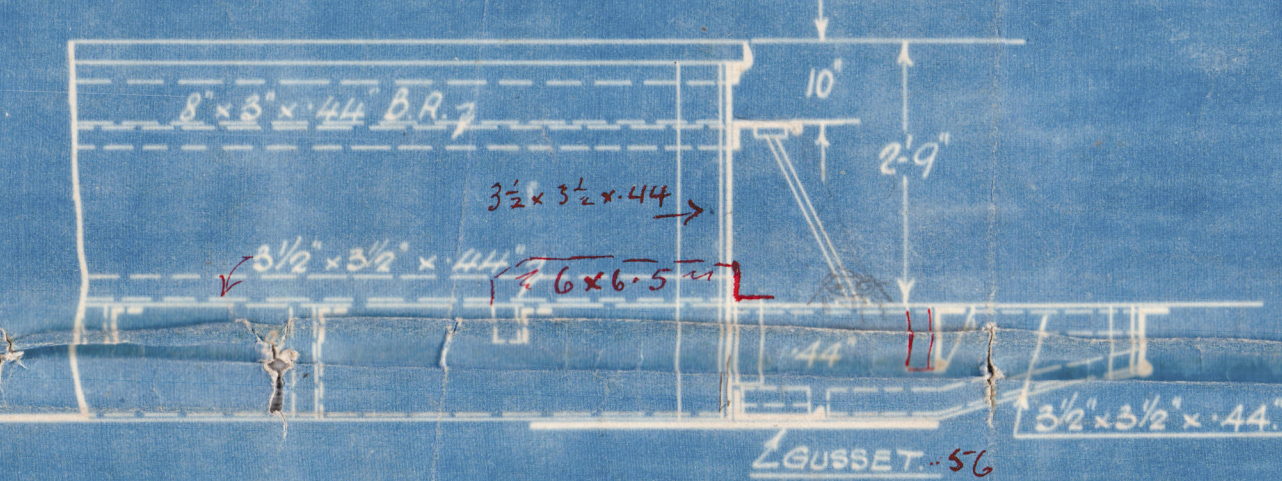
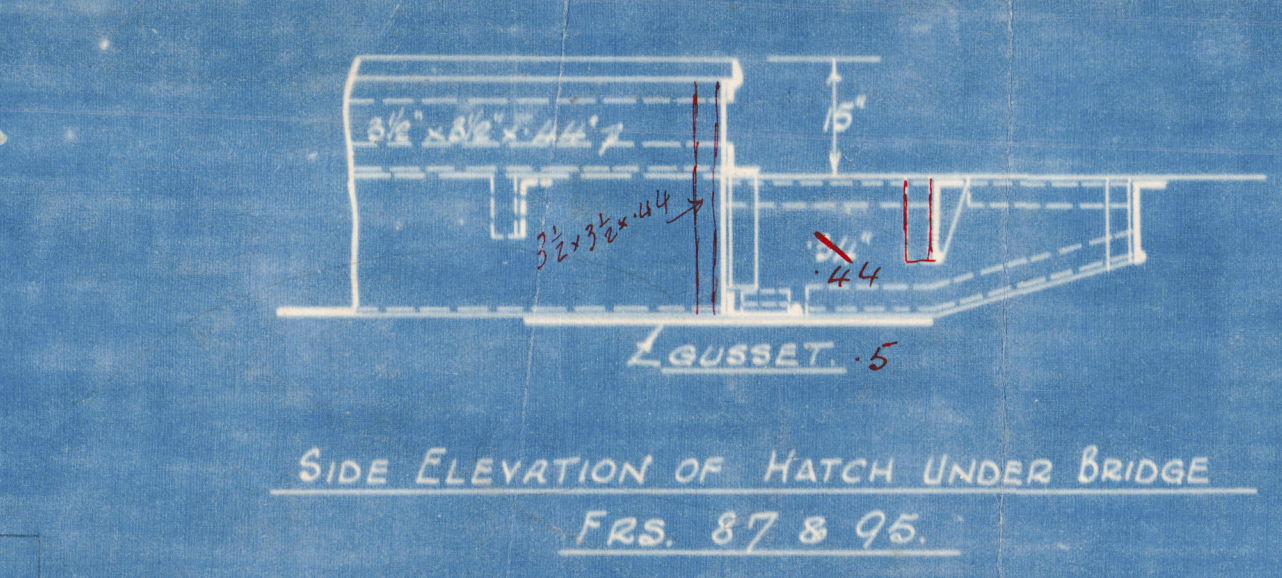
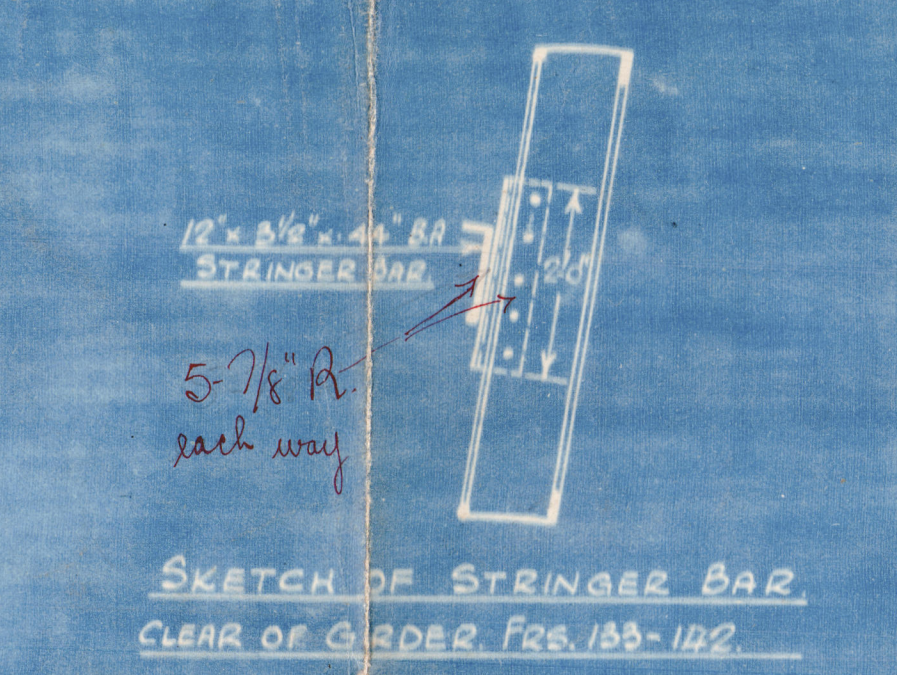
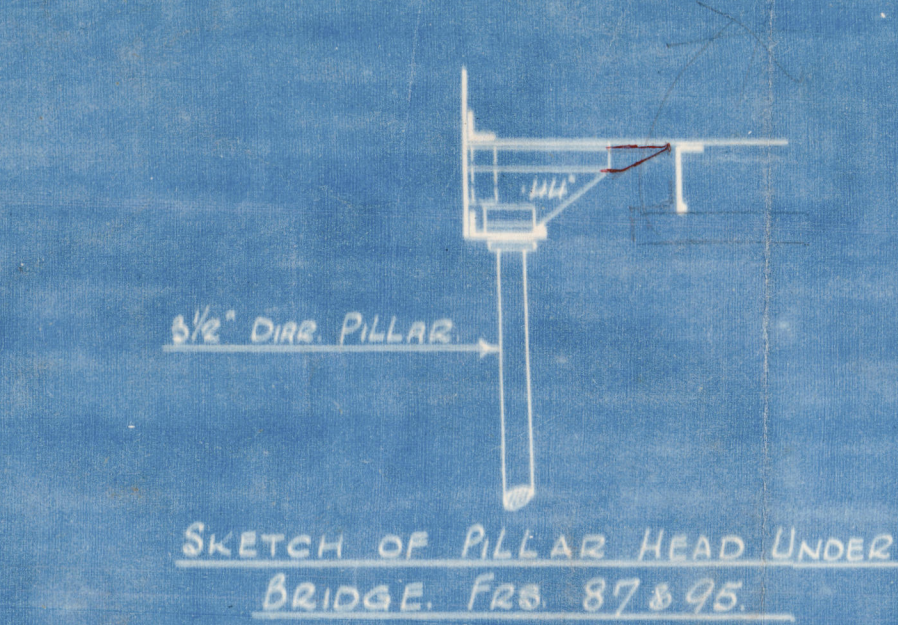
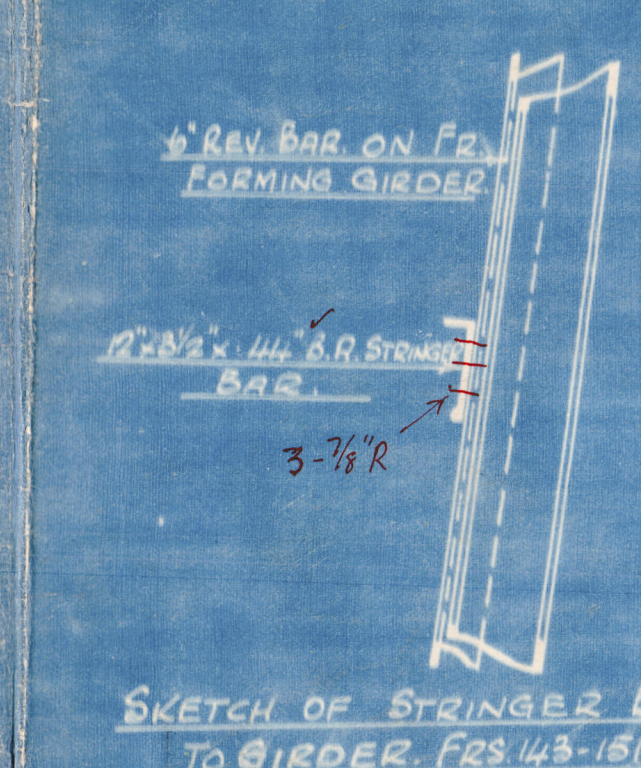
15.

856-7M.

Date 13-11-29

PARTIAL, C.A.

*[Signature]*





Midship Section.

D. W. Henderson & Co. Ltd.

Nos 856.7 & 886.7.

Reference.

856. Baron Vernon. \*

857. " Ramsay.

886. " Napier

887. " Erskine.

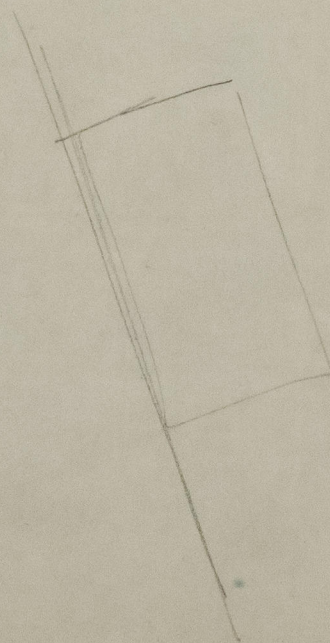


Midship Section

W. W. Henderson 856.7.  
886-7.

Bay





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6  
[BALD] Rudder & Sternframe.

D. W. Henderson & Co. Ltd.

N<sup>os</sup> 856<sup>M</sup> - 1<sup>M</sup> & 886<sup>M</sup> - 7<sup>M</sup>

26 " 11 " 28.

856<sup>M</sup> Baron Vernon. \*

857<sup>M</sup> Baron Ramsay.

886<sup>M</sup> Baron Napier.

887<sup>M</sup> Baron Orskine

350

Makers: - Kerr & Sons Irvine



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Rudder & Sternframe

Geo Henderson 856/7.

Bag

[BAL?]

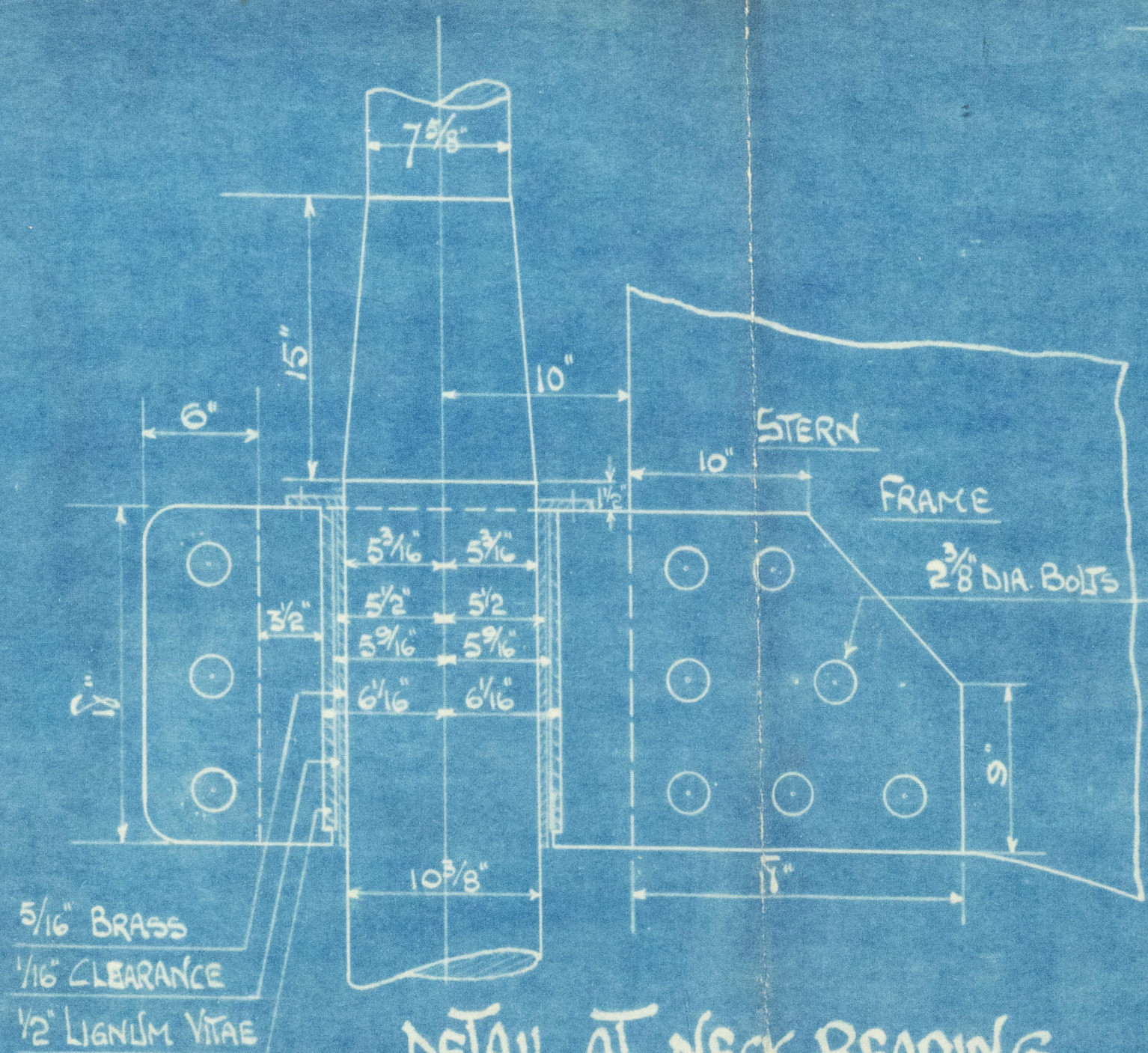


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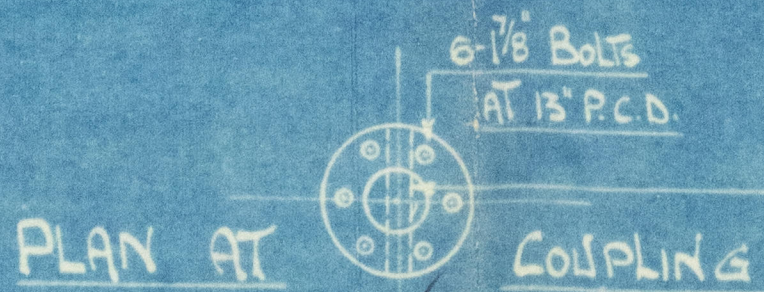
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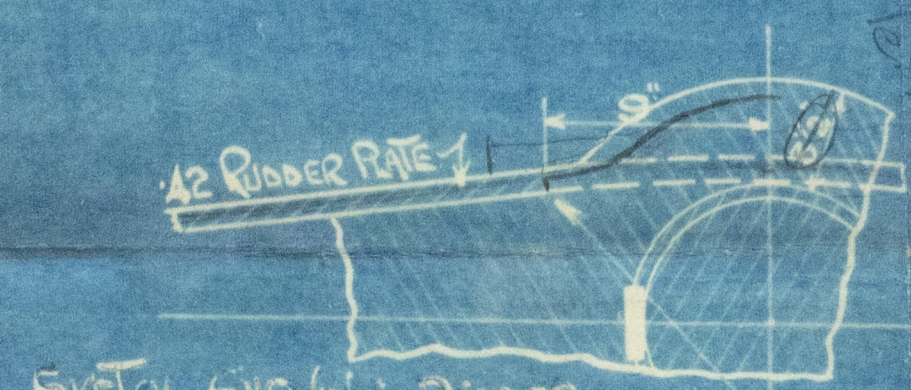


### DETAIL AT NECK BEARING

Scale: 1/2" = one foot.



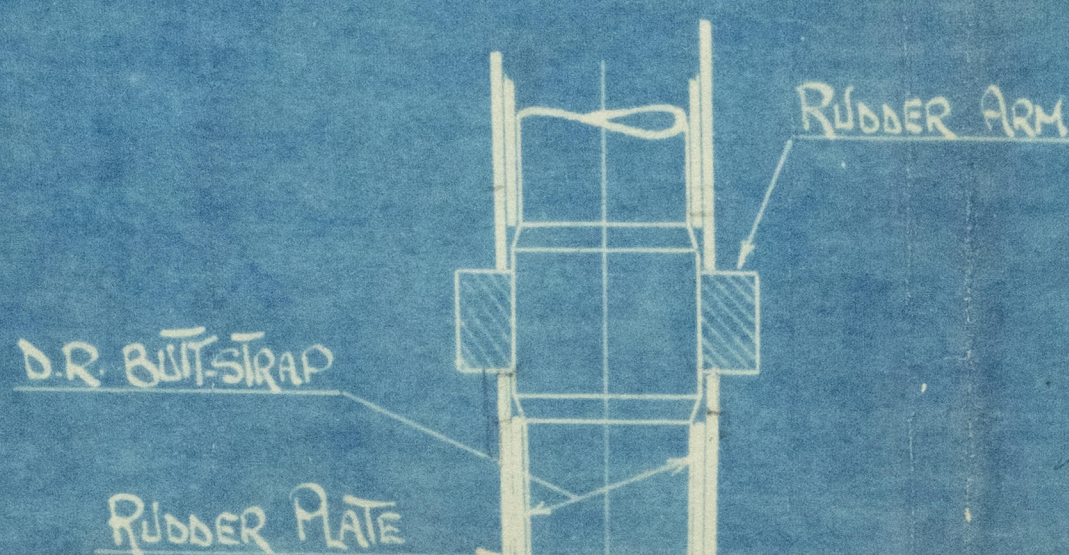
### PLAN AT NECK BEARING



Alternative Plating Arrangement

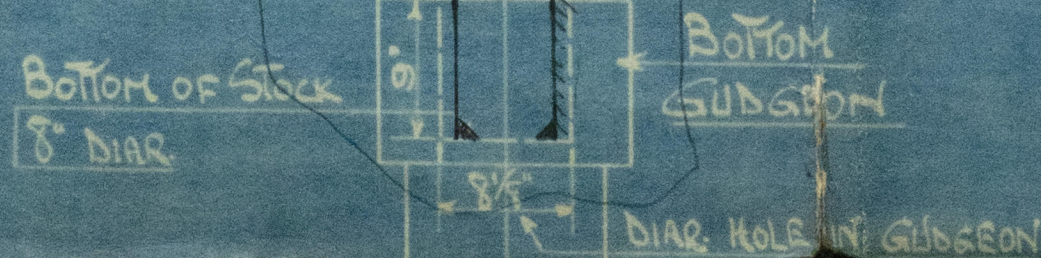
### PLAN AT ARMS

SPACE BETWEEN RUDDER PLATES FILLED WITH COMPOSITION



### Fore & Aft Elevation of Rudder

Scale: 1" = one foot



POOP DK AT CR

LIFTING

POOP DK AT CR

UPPER DK AT CR

DBL. RIV. DABE CONNECTION TO TRANSOMES 1/8" RIVS

Post CHECKED 54 To HOUSE TRANSOME PLATE

1/8" BETWEEN FLANGES BEFORE SCREWING UP TO ENSURE BEARING FIT ON STOCK

JUMPING PIECE 6-1" DIA BOLTS

160 WL

LINE OF SHELL PLATING

ROUGH BORE

FINISHED BORE

RIVET HOLES AT INNER END OF ARMS TO BE REELED & SPACED 6 DIARS IN EACH ROW

THE PITCH IS TO BE GRADUALLY REDUCED UNTIL THE HOLES AT THE OUTER ENDS ARE SPACED 4 DIARS IN EACH ROW - 1" RIVS

SPACING OF RIVETS AT CULKING EDGE OF SHELL ATTACHMENT TO STERN FRAME NOT TO EXCEED 4 DIARS. INNER LINE OF RIVS ABOVE BOSS - May be 5/2 DIARS

AS SHOWN; INNER LINE BELOW BOSS - 4 1/2 DIARS

HOLES FOR JACK RIVETS & RIVETS AT THIN ENDS OF SCARPH NOT TO BE BORED UNTIL FORGINGS ARE FAIRLY INTO POSITION. SCARPH PLANED & CAULKED. TWIST DRILLS TO BE USED FOR BORING FORGINGS

NO HOLES TO BE BORED ROUND BOSS

KEEL PLATE ENDS

5/8" CHECK FOR KEEL PLATE

FRAME SPACING 24"

PLAN VIEW

SEE FULL SIZE SECTIONS

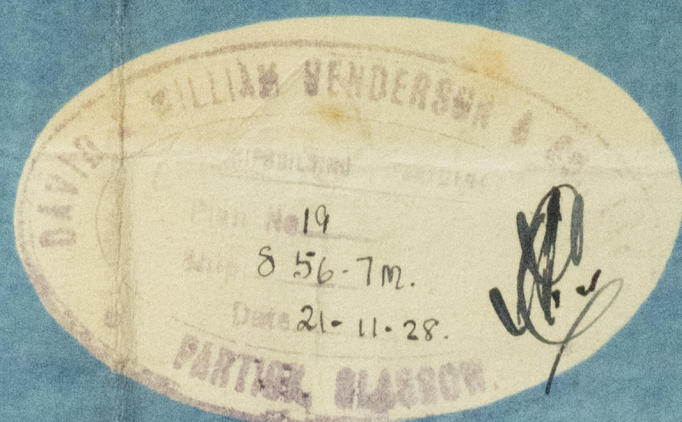
S.S. Nos 856M & 857M

RUDDER & STERN FRAME

Scale: 1/2" = one foot.

And as marked

22 NOV 1928



Approved 26-11-28



NAVY FOUNDATION

003572-003580-0004